

What is claimed is:

1. A propylene/1-butene random copolymer (PBR)  
characterized by containing

(1) 60 to 90 mol% of units derived from propylene and  
5 10 to 40 mol% of units derived from 1-butene,  
and having

(2) a triad isotacticity, as determined from a  $^{13}\text{C}$ -NMR  
spectrum, of not less than 85% and not more than 97.5 %,

(3) a molecular weight distribution ( $M_w/M_n$ ), as  
10 determined by gel permeation chromatography (GPC), of from 1  
to 3,

(4) an intrinsic viscosity, as measured in decalin at  
135°C, of from 0.1 to 12 dl/g,

(5) a melting point ( $T_m$ ), as measured on a differential  
15 scanning calorimeter, of from 40 to 120°C, and satisfying

(6) the following relation

$$146 \exp (-0.022M) \geq T_m \geq 125 \exp (-0.032M)$$

wherein  $T_m$  represents a melting point and  $M$  (mol%) represents  
a content of 1-butene constituent units.

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2. A propylene elastomer (PBER) characterized by  
containing:

(1) (a) 50 to 85 mol% of units derived from propylene,

(b) 5 to 25 mol% of units derived from 1-butene

and

(c) 10 to 25 mol% of units derived from ethylene,  
and having:

a molar ratio of propylene content to ethylene content  
5 of from 89/11 to 70/30, and

a modulus in tension (YM), as measured in accordance with  
JIS 6301, of not more than 40 Mpa.

3. A polypropylene composition comprising:

10 5 to 95 wt% of polypropylene (PP-A)

and

95 to 5 wt% of a propylene/1-butene random copolymer  
(PBR) characterized by containing

(1) 60 to 90 mol% of units derived from propylene and  
15 10 to 40 mol% of units derived from 1-butene,  
and having

(2) a triad isotacticity, as determined from a  $^{13}\text{C}$ -NMR  
spectrum, of not less than 85% and not more than 97.5 %,

(3) a molecular weight distribution (Mw/Mn), as  
20 determined by gel permeation chromatography (GPC), of from 1  
to 3,

(4) an intrinsic viscosity, as measured in decalin at  
135°C, of from 0.1 to 12 dl/g,

(5) a melting point ( $T_m$ ), as measured on a differential

scanning calorimeter, of from 40 to 120°C, and satisfying

(6) the following relation

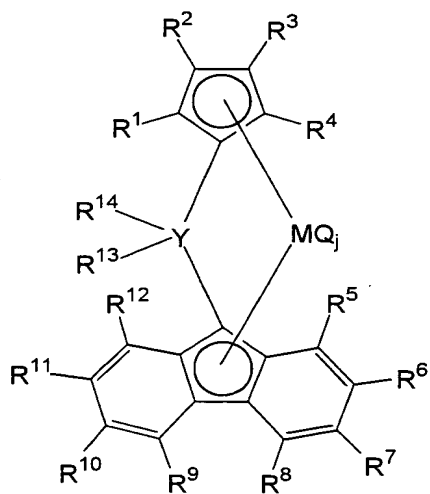
$$146 \exp (-0.022M) \geq T_m \geq 125 \exp (-0.032M)$$

wherein  $T_m$  represents a melting point and  $M$  (mol%) represents  
 5 a content of 1-butene constituent units.

4. A sheet or film comprising a polypropylene composition  
 as claimed in claim 3.

10 5. A stretched film obtainable by stretching a sheet or  
 film as claimed in claim 4 in at least one direction.

6. A transition metal compound (2a) represented by the  
 following formula (2a):



(2a)

wherein each of  $R^1$  and  $R^3$  is hydrogen,  $R^2$  and  $R^4$  are identically  
 or differently selected from a hydrocarbon group and

silicon-containing group,  $R^5$ ,  $R^6$ ,  $R^7$ ,  $R^8$ ,  $R^9$ ,  $R^{10}$ ,  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  are identically or differently selected from hydrogen, a hydrocarbon group and silicon-containing group, and adjacent substituent groups  $R^5$  to  $R^{12}$  may be linked to form a ring,  $R^{14}$  is an aryl group, and  $R^{13}$  and  $R^{14}$  may be identical or different each other and may be linked to form a ring. M is a Group 4 transition metal, Y is a carbon atom, Q may identically or differently be selected from halogen, a hydrocarbon group, anion ligand or neutral ligand capable of coordination with a lone pair of electrons, and j is an integer of 1 to 4.

7. A transition metal compound (3a) according to claim 6, wherein each of  $R^{13}$  and  $R^{14}$  in the formula (2a) is simultaneously an aryl group.

8. An olefin polymerization catalyst comprising:

- (A) a transition metal compound (2a) or (3a) and
- (B) at least one compound selected from:
  - (B-1) an organometallic compound,
  - (B-2) an organoaluminum oxy compound and
  - (B-3) a compound capable of forming an ion pair by reacting with the transition metal compound (A).

9. A polyolefin resin composition comprising:

100 parts by weight of a propylene polymer (PP-C) and  
not less than 10 parts by weight of at least one elastomer  
selected from elastomers (EL-1) to (EL-4) obtainable by a  
metallocene catalyst,

5 wherein the elastomer (EL-1) is

I) a propylene and ethylene random copolymer in a molar  
ratio of constituent units derived from propylene to  
constituent units derived from ethylene of from 80/20 to 20/80,  
and has

10 II) an intrinsic viscosity  $[\eta]$  of not less than 1.5 dl/g,

III) a ratio ( $M_w/M_n$ ) of a weight average molecular  
weight ( $M_w$ ) to a number average molecular weight ( $M_n$ ), as  
measured by gel permeation chromatography (GPC), of from 1.0  
to 3.5, and

15 IV) a ratio of an irregularly bonded propylene monomer  
based on 2,1-insertion to all the propylene constituent units,  
as determined from a  $^{13}\text{C}$ -NMR spectrum, of not more than 1.0 mol%;

the elastomer (EL-2) is

20 I) a random copolymer of ethylene and an  $\alpha$ -olefin having  
4 to 20 carbon atoms in a molar ratio of constituent units derived  
from ethylene to constituent units derived from  $\alpha$ -olefin of  
from 80/20 to 20/80, and has

II) an intrinsic viscosity  $[\eta]$  of not less than 1.5 dl/g,

III) a ratio ( $M_w/M_n$ ) of a weight average molecular

weight (Mw) to a number average molecular weight (Mn), as measured by gel permeation chromatography (GPC), of from 1.0 to 3.5, and

IV) a ratio of an irregularly bonded  $\alpha$ -olefin monomer based on 2,1-insertion to all the  $\alpha$ -olefin constituent units, as determined from a  $^{13}\text{C}$ -NMR spectrum, of not more than 1.0 mol%; the elastomer (EL-3) is

I) a random copolymer of propylene and an  $\alpha$ -olefin having 4 to 20 carbon atoms in a molar ratio of constituent units derived from propylene to constituent units derived from  $\alpha$ -olefin of from 80/20 to 20/80, and has

II) an intrinsic viscosity  $[\eta]$  of not less than 1.5 dl/g,

III) a ratio (Mw/Mn) of a weight average molecular weight (Mw) to a number average molecular weight (Mn), as measured by gel permeation chromatography (GPC), of from 1.0 to 3.5,

IV) a ratio of an irregularly bonded propylene monomer based on 2,1-insertion to all the propylene constituent units, as determined from a  $^{13}\text{C}$ -NMR spectrum, of not more than 1.0 mol%, and

V) a melting point, as measured on DSC, of not higher than 150°C or not measured;

the lastomer (EL-4) is

I) a random copolymer of ethylene, propylene and an

$\alpha$ -olefin having 4 to 20 carbon atoms in a molar ratio of constituent units derived from propylene to constituent units derived from  $\alpha$ -olefin of from 80/20 to 20/80, and has

II) a molar ratio [(EP) / (OL)] of constituent units (EP) derived from ethylene and propylene to constituent units (OL) derived from  $\alpha$ -olefin having 4 to 20 carbon atoms of from 99/1 to 20/80,

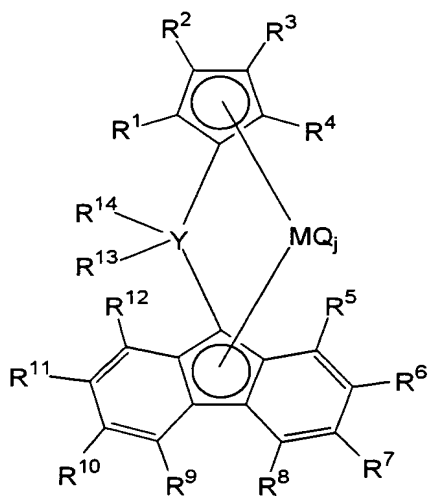
III) an intrinsic viscosity  $[\eta]$  of not less than 1.5 dl/g,

III) a ratio (Mw/Mn) of a weight average molecular weight (Mw) to a number average molecular weight (Mn), as measured by gel permeation chromatography (GPC), of from 1.0 to 3.5,

IV) a ratio of an irregularly bonded propylene monomer based on 2,1-insertion to all the propylene constituent units, as determined from a  $^{13}\text{C}$ -NMR spectrum, of not more than 1.0 mol%, and a ratio of an irregularly bonded  $\alpha$ -olefin monomer based on 2,1-insertion to all the  $\alpha$ -olefin constituent units, as determined from a  $^{13}\text{C}$ -NMR spectrum, of not more than 1.0 mol%; and

the metallocene catalyst comprises:

a transition metal compound (1a) represented by the following formula (1a)



(1a)

in which R<sup>3</sup> is selected from a hydrocarbon group and silicon-containing group; R<sup>1</sup>, R<sup>2</sup> and R<sup>4</sup> are identically or differently selected from hydrogen, a hydrocarbon group and silicon-containing group; R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, R<sup>8</sup>, R<sup>9</sup>, R<sup>10</sup>, R<sup>11</sup>, R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup> are identically or differently selected from hydrogen, a hydrocarbon group and silicon-containing group; adjacent substituent groups R<sup>5</sup> to R<sup>12</sup> may be linked each other to form a ring; R<sup>13</sup> and R<sup>14</sup> may be the same or different each other and may be linked to form a ring; M is a Group 4 transition metal; Y is a carbon atom; Q may be identically or differently selected from halogen, a hydrocarbon group, anion ligand or neutral ligand capable of coordination with a lone pair of electrons, and j is an integer of 1 to 4,

an organoaluminum oxy-compound (1b) and/or

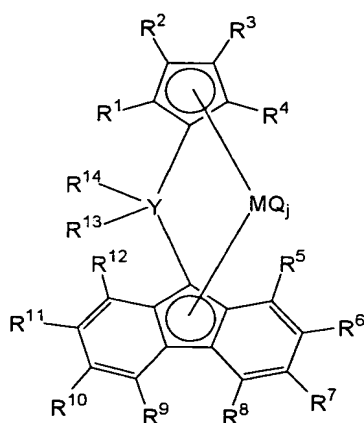
a compound (2b) capable of forming an ion pair by reacting the transition metal compound (1a) and optionally



an organoaluminum compound (c).

10. The propylene/1-butene copolymer according to claim  
1 obtainable by polymerizing propylene and 1-butene in the  
5 presence of an olefin polymerization catalyst comprising:

a transition metal compound (1a) represented by the  
following formula (1a)



(1a)

in which R<sup>3</sup> is selected from a hydrocarbon group and  
10 silicon-containing group; R<sup>1</sup>, R<sup>2</sup> and R<sup>4</sup> are identically or  
differently selected from hydrogen, a hydrocarbon group and  
silicon-containing group; R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, R<sup>8</sup>, R<sup>9</sup>, R<sup>10</sup>, R<sup>11</sup>, R<sup>12</sup>, R<sup>13</sup>  
and R<sup>14</sup> are identically or differently selected from hydrogen,  
a hydrocarbon group and silicon-containing group; adjacent  
15 substituent groups R<sup>5</sup> to R<sup>12</sup> may be linked each other to form  
a ring; R<sup>13</sup> and R<sup>14</sup> may be the same or different each other and  
may be linked to form a ring; M is a Group 4 transition metal;  
Y is a carbon atom; Q may be identically or differently selected

from halogen, a hydrocarbon group, anion ligand or neutral ligand capable of coordination with a lone pair of electrons, and j is an integer of 1 to 4; and j is an integer of 1 to 4,

an organoaluminum oxy-compound (1b) and/or

5 a compound (2b) capable of forming an ion pair by reacting the transition metal compound (1a) and optionally an organoaluminum compound (c).

11. A polypropylene composite film comprising:

10 (I) a crystalline polypropylene layer and

(II) a layer of a polypropylenen composition (II) laminated on at least one surface of the layer (I), wherein the polypropylene composition (CC-2) comprises:

0 to 95 % by weight of a crystalline polypropylene (PP-A)

15 and

5 to 100 % by weight of a propylene/1-butene random copolymer (PBR):

(1) containing 60 to 90 mol% of units derived from propylene and 10 to 40 mol% of units derived from 1-butene,

20 and having

(2) a triad isotacticity, as determined from a  $^{13}\text{C}$ -NMR spectrum, of not less than 85% and not more than 97.5 %,

(3) a molecular weight distribution ( $M_w/M_n$ ), as determined by gel permeation chromatography (GPC), of from 1

to 3,

(4) an intrinsic viscosity, as measured in decalin at 135°C, of from 0.1 to 12 dl/g,

(5) a melting point ( $T_m$ ), as measured on a differential scanning calorimeter, of from 40 to 120°C, and satisfying

(6) the following relation

$$146 \exp (-0.022M) \geq T_m \geq 125 \exp (-0.032M)$$

wherein  $T_m$  represents a melting point and  $M$  (mol%) represents a content of 1-butene constituent units.

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12. A stretched film obtainable by stretching the laminate as claimed in claim 11 in at least one direction.